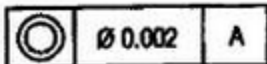


DO NOT SCALE DRAWING. REPORT ALL ERRORS TO D.O.

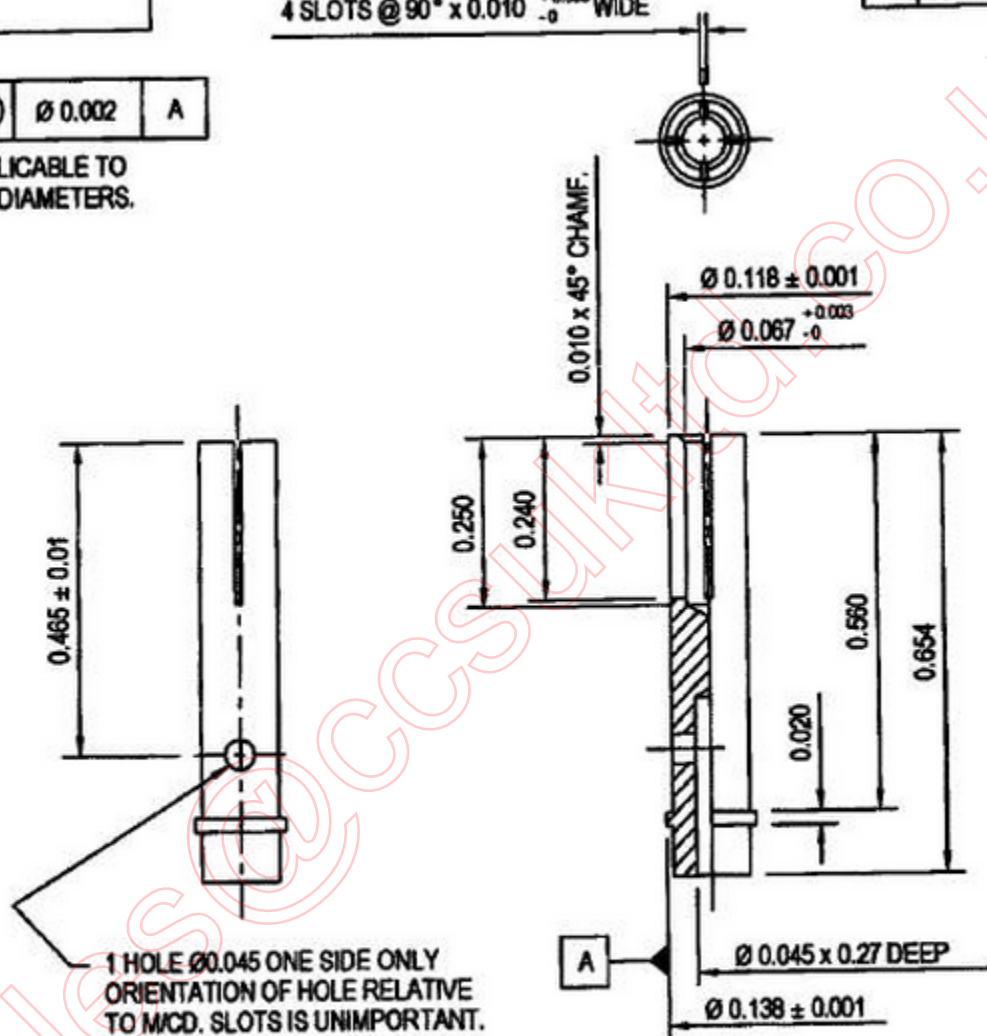
ISS REVISION

3 ECN 16176, 19399
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4 SLOTS @ 90° x 0.010 $^{+0.008}_{-0}$ WIDE



APPLICABLE TO
ALL DIAMETERS.



1 HOLE $\varnothing 0.045$ ONE SIDE ONLY
ORIENTATION OF HOLE RELATIVE
TO M/C.D. SLOTS IS UNIMPORTANT.

NOTES-

- 1). PLATE AS STATED,
- 2). CLOSE 4 SLOTS,
- 3). HEAT TREAT AS STATED.
- 3). DIMENSIONS ARE AFTER PLATING.

TREATMENT-

HARDEN TO 390 VPN, 2-3 HRS. @ 315 - 320°C
IN HYDROGEN ATMOSPHERE.